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Company Name: .....

Street Address:.....

CIP-Code, City, Country:.....

Contact Name: .....

Phone: ..... E-Mail: .....

## Press Manufacturer: .....

Type Code:.....

Nominal Press Force:..... kN

Press Design      **O-Frame**      ☒      **C-Frame**      ☐

Type of Drive: Hydraulic ☐

Mechanic ☐ Crank / Excentric ☐

Knuckle Joint, Link Drive, etc. ☐

Servo ☐

Other ☐  
please state:

Strokes per Minute (SPM) min/max...../min  
(mechanical presses only)

Press Slide (Ram) Stroke Length.....mm

Bolster Size L x W .....mm

Moving Bolster?                      yes   ☐                      no   ☐

Slide (Ram) Size L x W .....mm

## Tool Data

Blanking Force max..... kN

Tool Size L x W ..... mm

Slide travel from blanking punches making first contact  
with material to lowest point (BDC) ..... mm

Dimensioning of Blanking Shock Dampers:

for Tooling ..... ☐

for Nominal Press Force..... ☐

## Blanking Material

Material Type

Sheet Metal ☐

Other ☐  
please state:

.....

Tensile Strength max. .... N/mm<sup>2</sup>

Material Thickness min/max..... mm

## Production

Manual Feed ☐ Automatic Feed ☐

Maximum Number of Slide Strokes Per Minute...../min  
(effective production output)

Slide Velocity when making contact  
with Blanking Material (if known) ..... mm/s

Shock Dampers are primarily required for:

Press and Foundation Protection ..... ☐

Noise Reduction ..... ☐

Tool Life Increase..... ☐

Other (please state)..... ☐

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