

Send to Fax No. +49 7062 90 57-57



Paul Chrubasik GmbH
Robert-Mayer-Straße 7
D-74360 IIsfeld
Germany
Telefon +49 (0)70 62 90 57-0
Telefax +49 (0)70 62 90 57-57
e-mail: info@hylatechnik.de
www.hylatechnik.de

Questionnaire Blanking Stroke Damping

Company:.....
.....
.....

.....FAX:.....
Contact person:.....

Press hydraulic mechanical
 c-frame double-sided 4-column

make

nominal force kN

stroke mm

bolster size mm

ram size mm

working speed mm/s
(highest ram speed, at which dampers will be displaced)

manual operation automatic operation

max. strokes/min. theoretical (continuous cycle) /min.

max. strokes/min. actual (interrupted cycle) /min.

Tooling: blanking force required kN

travel from start of penetration to lowest point mm

Blanking material: sheet metal others

strength N/mm²

thickness mm

Damping is required primarily for:

noise reduction.....

tool life increase

press and foundation protection.....

Rating of damping

for nominal force of press
for actual tool force

Is there enough space next to the tooling, to accomodate standard dampers?
yes no

If not, please enclose sketch of space details!